



## VINYL STUCCO ACCESSORIES



TRANSFORMING MATERIALS

*into products that make a better world*

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# STUCCO CORNER BEADS

**Vinyl Corner Bead** reinforces exterior stucco corners with durable, straight and rust-free vinyl corners. The addition of stiffener ribs and slotted nailing holes makes these products easy and quick to install level and straight. 10' standard length.

| Product No. | Description | Leg "A" | Leg "B" | Box Count |
|-------------|-------------|---------|---------|-----------|
| AMX-1       | Equal Leg   | 2½"     | 2½"     | 50        |
| AMX-1-X     | Equal Leg   | 1½"     | 1½"     | 50        |
| AMX-2       | Equal Leg   | 2¾"     | 2¾"     | 40        |

| Product No. | Description | Leg "A" | Leg "B" | Box Count |
|-------------|-------------|---------|---------|-----------|
| AMX-1-IR    | Unequal Leg | 2½"     | 1½"     | 50        |
| AMX-2-IR    | Unequal Leg | 2¾"     | 1½"     | 40        |

**Vinyl Wide Flange Corner Bead** reinforces exterior stucco creating irregular shapes such as under window ledges.

| Product No. | Description | Leg "A" | Leg "B" | Box Count |
|-------------|-------------|---------|---------|-----------|
| AMX-1-WF    | Equal Leg   | 4"      | 4"      | 30        |

**Vinyl Arched Corner Bead** offers the same quality and performance as our other fine corner bead products with the added benefit that it comes pre-notched to curve to most construction radiuses. 10' standard length.

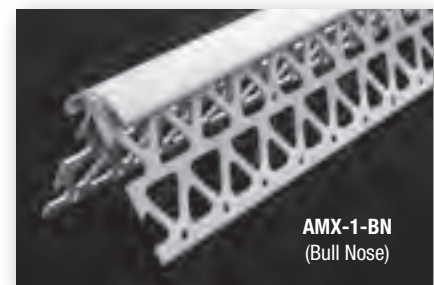
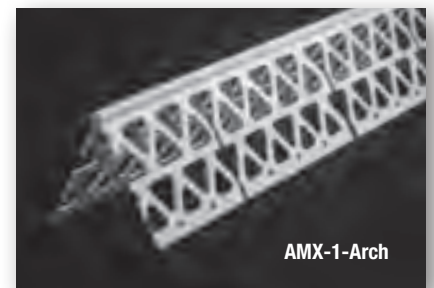
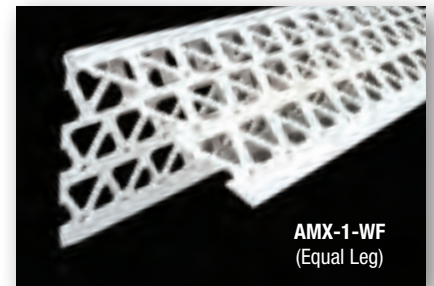
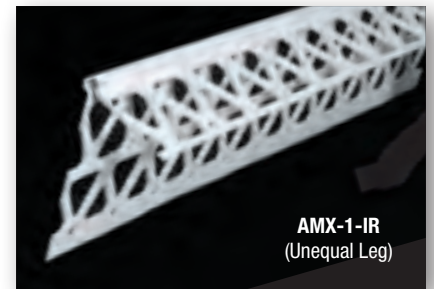
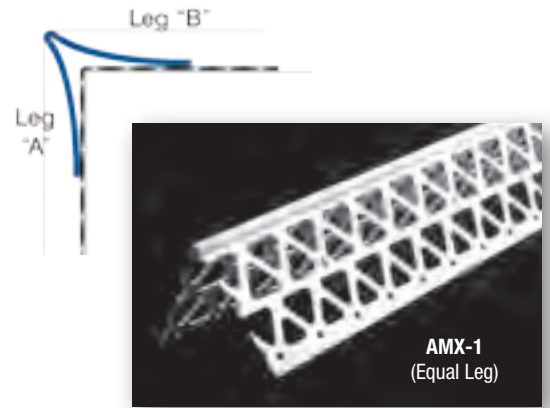
| Product No. | Ground | Leg Dimensions | Box Count |
|-------------|--------|----------------|-----------|
| AMX-1-Arch  | Any    | 2½" x 2½"      | 50        |
| AMX-2-Arch  | Any    | 2¾" x 2¾"      | 40        |

**Vinyl Bull Nose Corner Bead** provides a 3/4" radius with similar damage resistant qualities as that of metal bull nose corner bead. This vinyl bead offers the added advantages of being rust proof, lightweight and easy to install. 10' standard length.

| Product No. | Ground | Leg Dimensions | Box Count |
|-------------|--------|----------------|-----------|
| AMX-1-BN    | Any    | 2½" x 2½"      | 20        |

Items are assembled after order is placed and require additional lead time.

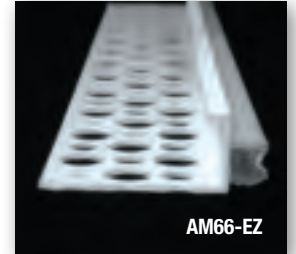
NOTE: All joints should be embedded in sealant and sealed after installation if necessary.



# STUCCO CASING BEADS

**E-Z Bead® Vinyl Casing Bead** is designed with a built-in flexible strip for straight and uniform spacing around window and door frames or any other point where stucco meets a dissimilar material (e.g., soffits, fascia board, etc.) This flexible spacing strip is lined with a bond breaking tape that allows for two-sided adhesion, which eliminates the need for a backer rod. (U.S. Patent No. 7,874,123)

| Product No. | Ground | Flexible Backer Rod | Nail Flange Height | Box Count |
|-------------|--------|---------------------|--------------------|-----------|
| AM66-EZ-500 | 1/2"   | 3/8"                | 1 3/4" perf flange | 50        |
| AM66-EZ-580 | 5/8"   | 3/8"                | 1 3/4" perf flange | 50        |
| AM66-EZ-750 | 3/4"   | 3/8"                | 1 3/4" perf flange | 50        |
| AM66-EZ-780 | 7/8"   | 3/8"                | 1 3/4" perf flange | 50        |

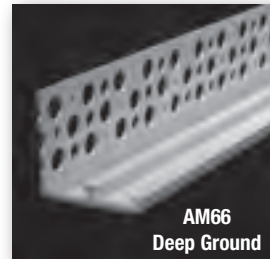


AM66-EZ



**Vinyl Casing Bead** is often referred to by the industry as a “plaster stop” because it is used to terminate plaster or stucco. AMICO vinyl casing beads are strong and durable to give maximum protection to this highly vulnerable stucco area. Casing beads larger than 1” have additional reinforcement in the ground flange for extra strength. Vinyl casing bead is also available with 1/8” weep holes punched at 6” intervals. This product is not intended to be used in lieu of a foundation weep screed. 10’ standard length.

| Product No. | Dimensions          | Ground       | Box Count | Weep Option |
|-------------|---------------------|--------------|-----------|-------------|
| AM66-250    | 1 3/4" Perf. Flange | 1/4" Regular | 100       | No          |
| AM66-380    | 1 3/4" Perf. Flange | 3/8" Regular | 100       | Yes         |
| AM66-500    | 1 3/4" Perf. Flange | 1/2" Regular | 100       | Yes         |
| AM66-580    | 1 3/4" Perf. Flange | 5/8" Regular | 100       | Yes         |
| AM66-750    | 1 3/4" Perf. Flange | 3/4" Regular | 75        | Yes         |
| AM66-780    | 1 3/4" Perf. Flange | 7/8" Regular | 75        | Yes         |
| AM66-1000   | 1 3/4" Perf. Flange | 1" Regular   | 75        | Yes         |
| AM66-1250   | 1 3/4" Perf. Flange | 1 1/4" Deep  | 50        | Yes         |
| AM66-1500   | 1 3/4" Perf. Flange | 1 1/2" Deep  | 50        | Yes         |
| AM66-2000   | 1 3/4" Perf. Flange | 2" Deep      | 40        | Yes         |



AM66  
Deep Ground

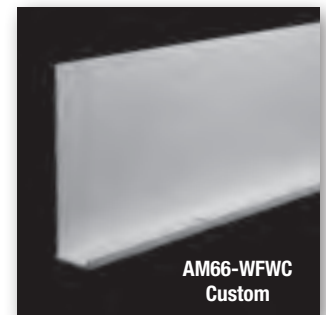


AM66  
Regular Ground



**Vinyl Solid Wide-Flange Casing Bead** is used as a stop with a solid flange. This product can be applied at window heads as well as at transitions from roof lines and foundation lines. It includes weep holes punched in the bottom at 6” intervals. 10’ standard length.

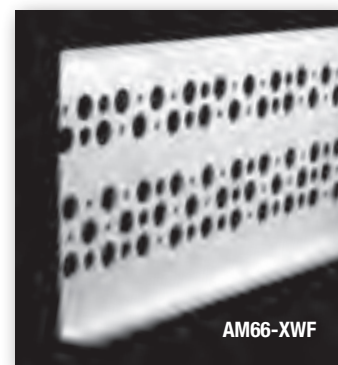
| Product No.          | Flange Height | Ground "A" | Box Count |
|----------------------|---------------|------------|-----------|
| AM66-WFWC-500 Custom | 3 1/2"        | 1 1/2"     | 40        |
| AM66-WFWC-780 Custom | 3 1/2"        | 7/8"       | 40        |



AM66-WFWC  
Custom

**Vinyl Extra-Long Flange Casing Bead** has the same design as our AM66 beads, except with a wider, perforated flange. 10' standard length. Available with weep holes or without.

| Product No.  | Flange Height | Ground "A" | Box Count | Weep Option |
|--------------|---------------|------------|-----------|-------------|
| AM66-XWF-580 | 5"            | 5/8"       | 40        | Yes         |
| AM66-XWF-750 | 5"            | 3/4"       | 40        | Yes         |



AM66-XWF

**Vinyl Angled Casing Bead** is used to form the top edge of a horizontal wall band. The 75-80 degree down-sloping angle permits water to move away from the top edge of the wall and away from the building facade. 10' standard length.

| Product No.      | Dimension A   | Ground B | Box Count |
|------------------|---------------|----------|-----------|
| AM66-Angled-1000 | 1 3/4" Flange | 1"       | 75        |
| AM66-Angled-1250 | 1 3/4" Flange | 1 1/4"   | 50        |
| AM66-Angled-1500 | 1 3/4" Flange | 1 1/2"   | 50        |



AM66-Angled

**Vinyl Banding Bead** is used to form the sharp clean edges of horizontal bands. A double ground or screed lip has been provided to facilitate the screeding of the adjoining stucco. Different thicknesses of stucco are applied creating the band. Our double ground allows for a true, straight and clean band for stucco applications. 10' standard length.

| Product No.   | Dimensions    | Ground A | Ground B |
|---------------|---------------|----------|----------|
| AMBB-750-500  | 1 3/4" Flange | 3/4"     | 1 1/2"   |
| AMBB-1000-500 | 1 3/4" Flange | 1"       | 1 1/2"   |
| AMBB-1500-500 | 1 3/4" Flange | 1 1/2"   | 1 1/2"   |
| AMBB-1500-750 | 1 3/4" Flange | 1 1/2"   | 3/4"     |



AMBB

# STUCCO CONTROL JOINTS

## Vinyl M-Type Control Joint with (optional) Removable Tape

10' standard length.

| Product No. | Perforated Flange Dimensions | Ground "A" | Box Count |
|-------------|------------------------------|------------|-----------|
| AMCJM-380   | 4" overall                   | 3/8"       | 35        |
| AMCJM-500   | 4" overall                   | 1/2"       | 35        |
| AMCJM-580   | 4" overall                   | 5/8"       | 30        |
| AMCJM-750   | 4" overall                   | 3/4"       | 25        |
| AMCJM-780   | 4" overall                   | 7/8"       | 20        |



## Vinyl Control Joint with Removable Tape

is an *improved version* of the "M" type control joint. This Control Joint provides returns to better lock into the stucco. These joints can be ordered without the removable tape. 10' standard length.

| Product No. | Ground "A" | Perforated Flange Dimensions "B" | Box Count |
|-------------|------------|----------------------------------|-----------|
| AMCJX-250   | 1/4"       | 2 1/2"                           | 50        |



Control joints refer to one-piece accessories designed to create artificial planes of weakness where minor stresses can dissipate without forming cracks. Their placement is a function of the designer and should be located on the drawings. Control joints should be wire tied to the lath. They are a function of the plaster assembly, not the structure. For this reason AMICO can only recommend the traditional point of view that control joints are to be wire-tied to the lath and not fastened to the structure. By wire-tying down one side of the joint and then tying the other side, the lath can be brought taut creating a preferred substrate for the application of the finish. AMICO further recommends the lath control joint be wire-tied on top of the lath. Moist curing is the means to hydrate the brown coat prior to the finish coat. Its purpose is to assure sufficient water remains in the plaster to effect hydration that develops strength, enhancing the strain capacity of the finish. Moist curing helps mitigate many of the ills that can lead to cracks. All aspects of lathing and plastering go far beyond the application of plaster to a wall or soffit. It is a craft that requires skill, artistry, experience, and good judgement to install the finish that performs for the life of the structure. One must understand that Codes and Standards are only a minimum requirement. A successful installation goes far beyond the brief comments, though AMICO feels these guidelines experienced through time can offer the best opportunity for a successful installation.

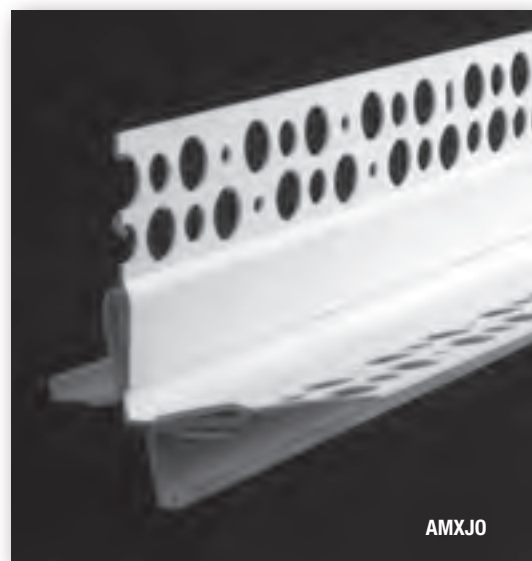
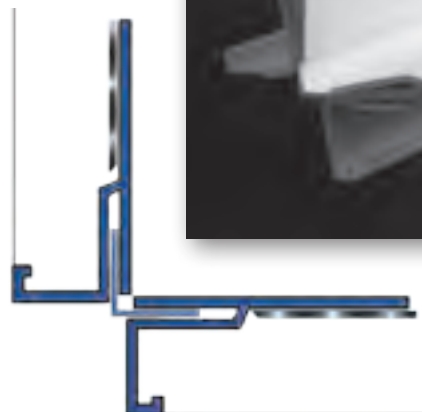
### NOTES:

Removable tape has been provided to insure a clean joint after stucco application. All joints should be embedded in sealant and sealed after installation if necessary. **If the joints are ordered without the removable tape**, it will be the contractor's responsibility to keep the joint clean of wet stucco and any other debris.

# STUCCO EXPANSION JOINTS

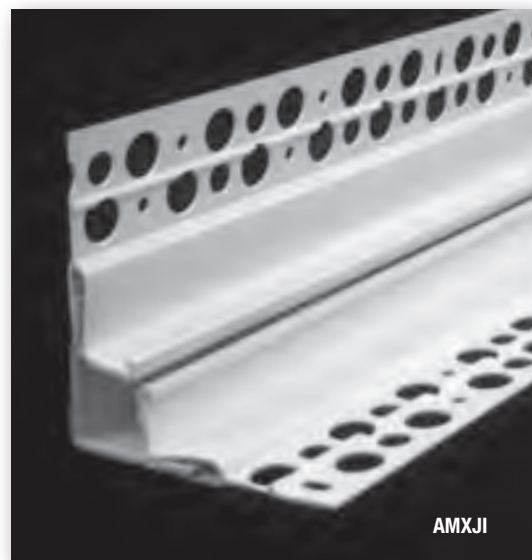
**Outside Corner Expansion Joint (3-Piece)** is designed to relieve stress in stucco at outside corners where excess movement or shrinkage might result in cracked stucco. 10' standard length.

| Product No. | Ground "A" | Box Count |
|-------------|------------|-----------|
| AMXJO-500   | 1/2"       | 15        |
| AMXJO-580   | 5/8"       | 15        |
| AMXJO-750   | 3/4"       | 15        |
| AMXJO-780   | 7/8"       | 12        |



**Inside Corner Expansion Joint (3-Piece)** is designed to relieve stress in stucco at inside corners where excess movement or shrinkage might result in cracked stucco. 10' standard length.

| Product No. | Ground "A" | Box Count |
|-------------|------------|-----------|
| AMXJI-500   | 1/2"       | 15        |
| AMXJI-580   | 5/8"       | 15        |
| AMXJI-750   | 3/4"       | 15        |
| AMXJI-780   | 7/8"       | 15        |



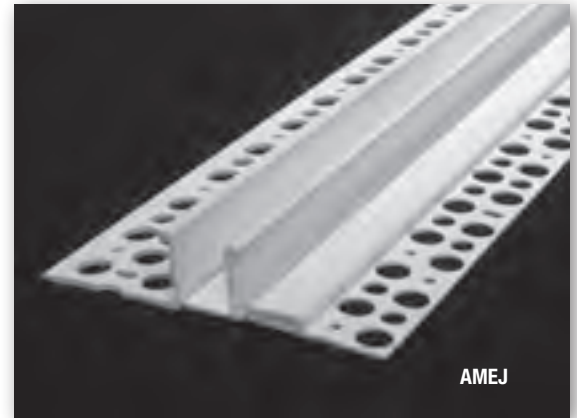
## NOTES:

All joints should be embedded in sealant and sealed after installation.

**Items are assembled after order is placed and require additional lead time.**

# STUCCO EXPANSION JOINTS

**Vinyl 2-Piece Expansion Joint with 1/2" Reveal** is designed to relieve stresses in stucco wall and ceiling areas where a greater than normal degree of movement might occur. This joint allows for movement in two different planes and is recommended at through-wall construction joints and where two different framing materials meet. If AMEJ is installed horizontally, place the female component on the top side and the male component on the bottom side. 10' standard length.



AMEJ

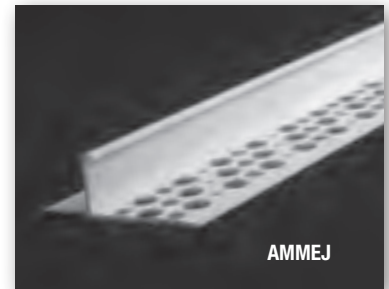


| Product No. | Joint Width             | Reveal | Ground | Box Count |
|-------------|-------------------------|--------|--------|-----------|
| AMEJ380-500 | Adjustable 1/4" to 1/2" | 1/2"   | 3/8"   | 25        |
| AMEJ500-500 | Adjustable 1/4" to 1/2" | 1/2"   | 1/2"   | 25        |
| AMEJ580-500 | Adjustable 1/4" to 1/2" | 1/2"   | 5/8"   | 25        |
| AMEJ750-500 | Adjustable 1/4" to 1/2" | 1/2"   | 3/4"   | 25        |
| AMEJ780-500 | Adjustable 1/4" to 1/2" | 1/2"   | 7/8"   | 20        |

## Male Expansion Component

is the companion part of the two-piece expansion joint and other multi-part expansion joints. Designed to relieve stucco stress in wall and ceiling areas where excessive horizontal and vertical movements might occur. 10' standard length.

| Product No. | Type | Ground | Box Count |
|-------------|------|--------|-----------|
| AMMEJ-500   | Male | 1/2"   | 50        |
| AMMEJ-580   | Male | 5/8"   | 50        |
| AMMEJ-750   | Male | 3/4"   | 50        |
| AMMEJ-780   | Male | 7/8"   | 50        |

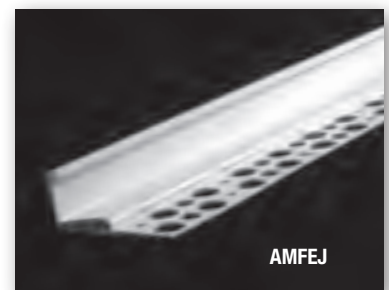


AMMEJ

## Female Expansion Component

is half of the two-piece expansion joint and other multi-part expansion joints. It is used to fabricate reveals and soffit joints, which incorporate expansion. 10' standard length.

| Product No. | Type   | Ground | Box Count |
|-------------|--------|--------|-----------|
| AMFEJ-500   | Female | 1/2"   | 50        |
| AMFEJ-580   | Female | 5/8"   | 50        |
| AMFEJ-750   | Female | 3/4"   | 50        |
| AMFEJ-780   | Female | 7/8"   | 50        |



AMFEJ

**Vinyl Angles** are used with inside and outside corner expansion joints (can be sold separately). 10' standard length.

| Product No. | Dimensions (Legs) | Box Count |
|-------------|-------------------|-----------|
| AM1000-1000 | 1" x 1"           | 50        |



Vinyl Angle

### NOTES:

All joints should be embedded in sealant and sealed after installation if necessary.

Items are assembled after order is placed and require additional lead time.

# STUCCO WEEP SCREEDS

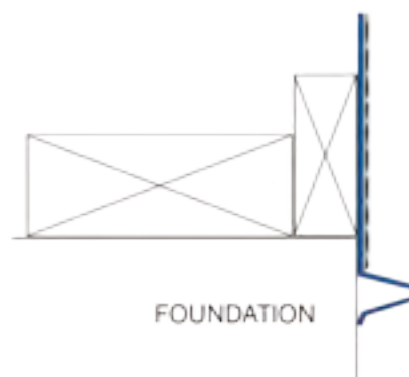
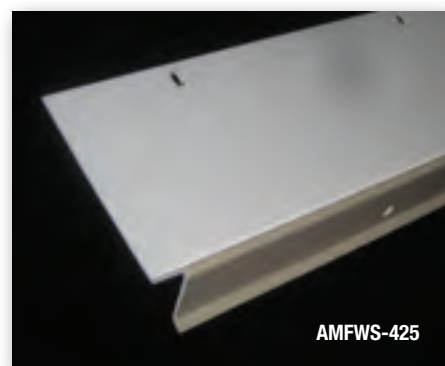
**Foundation Weep Scream** provides a straight and true screed surface at the base of stucco walls, while allowing excess moisture to escape the back of the stucco membrane. It is important for the water-resistant paper and metal lath to overlap the nailing flange of the weep screed. Check with local building codes for the proper clearance above grade. Building codes require this bead on framed walls. 10' standard length.

| Product No.    | Dimensions | Ground | Box Count |
|----------------|------------|--------|-----------|
| AMFWS-425-380  | 4¼"        | ¾"     | 30        |
| AMFWS-425-500* | 4¼"        | 1½"    | 30        |
| AMFWS-425-580* | 4¼"        | 5⁄8"   | 30        |
| AMFWS-425-750  | 4¼"        | ¾"     | 30        |
| AMFWS-425-780* | 4¼"        | 7⁄8"   | 30        |

\*Available in standard white, as well as tan, brown or gray (on exposed areas only).

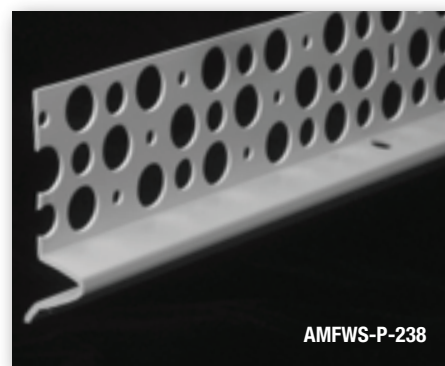
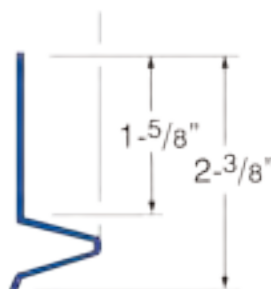


part shown here  
in TAN color



**Wall Scream** uses the same profile as the traditional Foundation Weep Scream, except this version is produced with a shorter (2 3⁄8"), perforated attachment flange. Contact AMICO for pricing and lead time. The Wall Scream is ideal for stucco-to-block terminations, roof-to-wall transitions, and similar applications.

| Product No.     | Nail Flange | Ground | Box Count |
|-----------------|-------------|--------|-----------|
| AMFWS-P-238-500 | 1⅝"         | 1½"    | 60        |
| AMFWS-P-238-580 | 1⅝"         | 5⁄8"   | 60        |
| AMFWS-P-238-780 | 1⅝"         | 7⁄8"   | 60        |

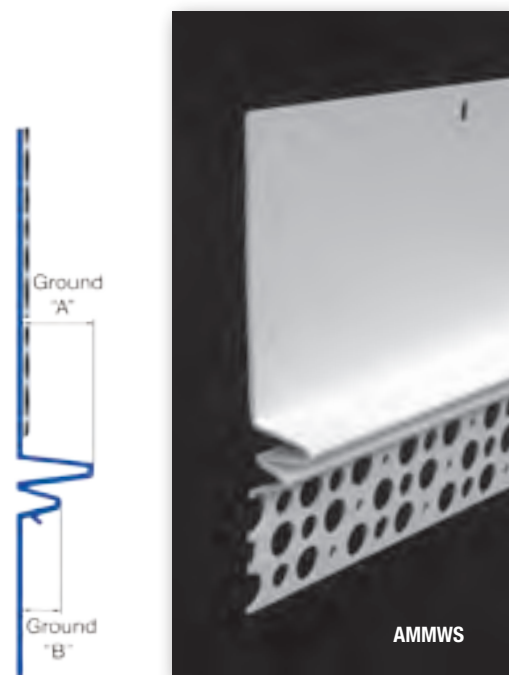


# STUCCO WEEP SCREEDS

**Mid-Wall Weep Screed** performs as an unpunched weep screed allowing excess moisture to escape the back of a stucco membrane. This screed also performs as an expansion (control) joint with twin grounds. It is installed where a framed stucco surface meets a masonry (concrete block) stucco surface. This condition is common between floors on 2-story homes and at the base of a gable receiving stucco.

The unpunched flange above must be installed extending at least one inch below the framing/concrete joint. The weather barrier and lath should be installed over the solid upper flange to direct water to the foundation weep screed. The profile is manufactured with a 3½" nailing flange as required by code. 10' standard length. (Patent# 8,584,416)

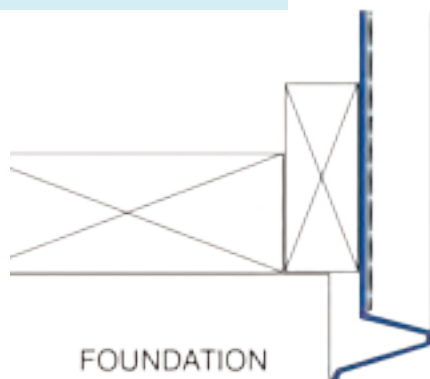
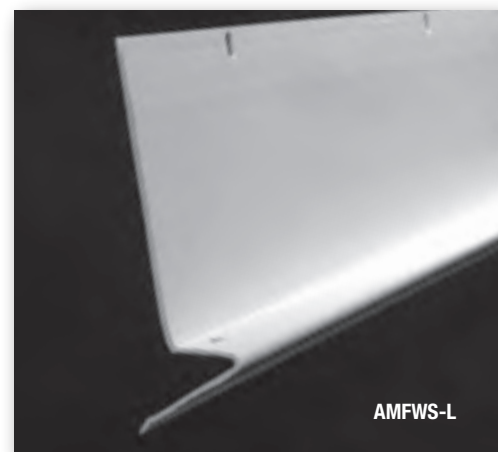
| Product No.   | Ground A | Ground B | Box Count |
|---------------|----------|----------|-----------|
| AMMWS-780-500 | 7/8"     | 1/2"     | 15        |
| AMMWS-780-580 | 7/8"     | 5/8"     | 15        |



**Weep Screed Extended (Return) Leg** is used like a regular foundation weep screed but covers the bottom edge of the sheathing in cases where the sheathing or framing extends beyond the edge of the foundation. This protects the edge of the sheathing from moisture and insect damage and closes the gap caused by the offset. 10' standard length.

**NOTE: Weep screeds are required at the base of framed walls. This profile is manufactured with a 3½" vertical nailing flange as standard.**

| Product No.     | Overall Height | Ground | Box Count |
|-----------------|----------------|--------|-----------|
| AMFWS-L-425-500 | 4¼"            | 1/2"   | 30        |
| AMFWS-L-425-780 | 4¼"            | 7/8"   | 30        |

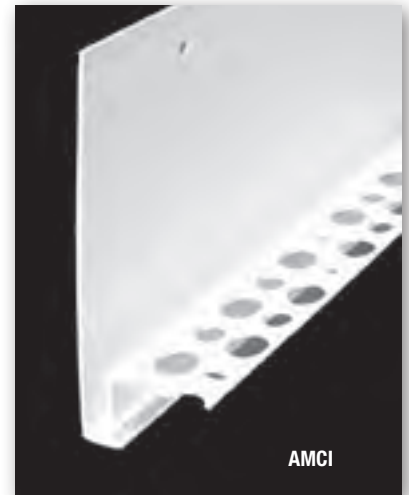


# STUCCO SCREEDS

**CI Weep Trac™ for Continuous Insulation applications** is a new component that permits the application of stucco or thin veneer stone over rigid insulation that is attached to the outside of the building envelope when seeking to comply with the 2012 International Energy Conservation Code. AMICO's CI Weep Trac System facilitates that short return of stucco back to the wall at doors, windows, and soffits. Additionally, the CI Weep Trac is an effective foundation weep screed at the base of the wall, meeting International Building Code (IBC Chapter 25) requirements.

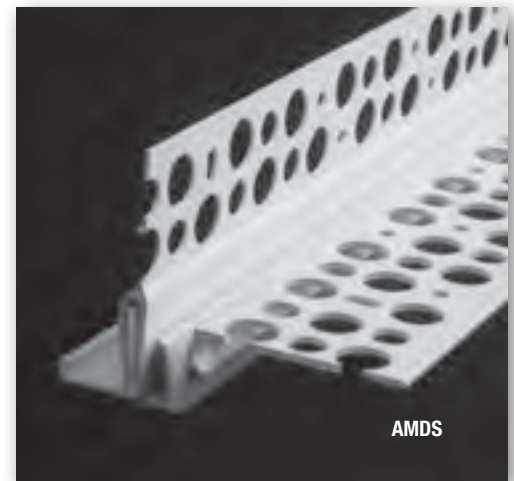
The 3½" nailing flange serves as a flashing when water-resistant, breathable building paper or paper-backed lath is installed over the flange. Available with holes in the "trough" to offer minor moisture weeping capabilities over window and door heads, bases of walls or other conditions that require drainage. Fire Testing: Pass, NFPA 285-Multi-Story flammability test. (Patent# D703,306S and D703,307S) The 3/4" ground will work with 5/8" hard coat systems.

| Product No. | Ground | Box Count |
|-------------|--------|-----------|
| AMCI-750    | ¾"     | 24        |
| AMCI-P-750  | ¾"     | 24        |



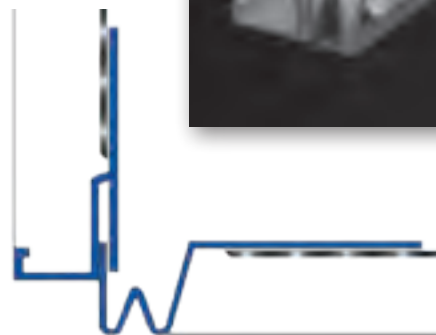
**Drip Screed with control joint** has a two-piece design which allows for a drip edge in stucco. The control joint helps to relieve stress at the intersection of the soffit and fascia. 10' standard length.

| Product No.  | Ground | Box Count |
|--------------|--------|-----------|
| AMDS-500-500 | ½"     | 15        |
| AMDS-580-580 | 5/8"   | 15        |
| AMDS-750-750 | ¾"     | 15        |
| AMDS-780-780 | 7/8"   | 15        |



**Horizontal Drip Screed** is similar to the two-part drip screed, but only uses the horizontal component for special drip conditions and to relieve stress. 10' standard length.

| Product No. | Ground | Box Count |
|-------------|--------|-----------|
| AMHDS-380   | 3/8"   | 35        |
| AMHDS-500   | ½"     | 35        |
| AMHDS-580   | 5/8"   | 30        |
| AMHDS-750   | ¾"     | 25        |
| AMHDS-780   | 7/8"   | 20        |



## NOTES:

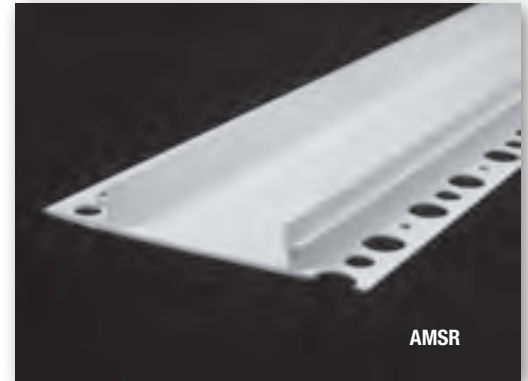
All joints should be embedded in sealant and sealed after installation if necessary.

**Items are assembled after order is placed and require additional lead time.**

# STUCCO REVEALS

**Stucco Reveal** (available with temporary masking caps for most sizes) is used to provide architectural relief in stucco walls. This product creates breaks in stucco to create architecturally pleasing walls. This does not perform the function of a control joint because it does not allow for movement in the same way as a control joint. 10' standard length.

Vinyl Stucco  
Reveal with  
Temporary Cap



| Product No.   | Ground | Reveal | Width A | Box Count |
|---------------|--------|--------|---------|-----------|
| AMSR-500-500  | 1/2"   | 1/2"   | 3 1/8"  | 35        |
| AMSR-500-750  | 1/2"   | 3/4"   | 3 1/8"  | 35        |
| AMSR-500-1000 | 1/2"   | 1"     | 3 1/8"  | 25        |
| AMSR-500-1500 | 1/2"   | 1 1/2" | 3 1/8"  | 20        |
| AMSR-500-2000 | 1/2"   | 2"     | 4 1/8"  | 20        |
| AMSR-580-500  | 5/8"   | 1/2"   | 3 1/8"  | 25        |
| AMSR-580-750  | 5/8"   | 3/4"   | 3 1/8"  | 25        |
| AMSR-580-1000 | 5/8"   | 1"     | 3 1/8"  | 25        |

| Product No.   | Ground | Reveal | Width A | Box Count |
|---------------|--------|--------|---------|-----------|
| AMSR-580-1500 | 5/8"   | 1 1/2" | 3 1/8"  | 20        |
| AMSR-580-2000 | 5/8"   | 2"     | 4 1/8"  | 14        |
| AMSR-750-500  | 3/4"   | 1/2"   | 3 1/8"  | 25        |
| AMSR-750-750  | 3/4"   | 3/4"   | 3 1/8"  | 25        |
| AMSR-750-1000 | 3/4"   | 1"     | 3 1/8"  | 25        |
| AMSR-750-2000 | 3/4"   | 2"     | 4 1/8"  | 14        |
| AMSR-780-500  | 7/8"   | 1/2"   | 3 1/8"  | 25        |
| AMSR-780-1500 | 7/8"   | 1 1/2" | 3 1/8"  | 17        |

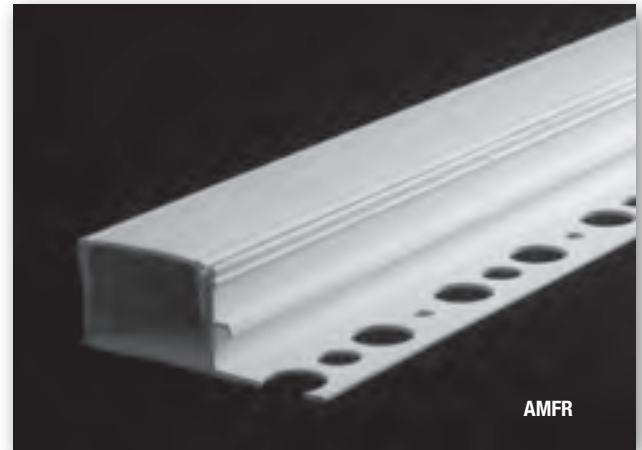
**Stucco Reveal Intersections and Corners** are available for all the reveals listed above. One-piece intersection and corner reveal assemblies are made via a patented process for extra strength and provide an uninterrupted transition for aesthetic appeal. All butt joints, ends, angles and corners should be embedded in sealant at time of installation and after installation if necessary. All angles are at 90 degrees. For ordering information, contact AMICO at 800-487-2511.



NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

**"F" Channel Reveal** forms reveals in wall and ceiling designs, as well as addressing the juncture of dissimilar materials. This bead does not perform the function of an expansion joint because it does not allow for movement. 10' standard length.

| Product No.   | Ground | Reveal | Width A | Box Count |
|---------------|--------|--------|---------|-----------|
| AMFR-500-500  | 1/2"   | 1/2"   | 1 7/8"  | 35        |
| AMFR-500-750  | 1/2"   | 3/4"   | 1 7/8"  | 35        |
| AMFR-500-1000 | 1/2"   | 1"     | 1 7/8"  | 25        |
| AMFR-500-1500 | 1/2"   | 1 1/2" | 1 7/8"  | 20        |
| AMFR-500-2000 | 1/2"   | 2"     | 2 5/8"  | 20        |
| AMFR-580-500  | 5/8"   | 1/2"   | 1 3/8"  | 25        |
| AMFR-580-750  | 5/8"   | 3/4"   | 1 5/8"  | 35        |
| AMFR-580-1000 | 5/8"   | 1"     | 2 1/8"  | 25        |
| AMFR-580-1500 | 5/8"   | 1 1/2" | 1 5/8"  | 25        |
| AMFR-580-2000 | 5/8"   | 2"     | 3 1/8"  | 25        |
| AMFR-750-500  | 3/4"   | 1/2"   | 1 7/8"  | 25        |
| AMFR-750-750  | 3/4"   | 3/4"   | 2"      | 25        |
| AMFR-750-1000 | 3/4"   | 1"     | 2"      | 25        |
| AMFR-750-1500 | 3/4"   | 1 1/2" | 2 3/8"  | 25        |
| AMFR-750-2000 | 3/4"   | 2"     | 3 1/8"  | 14        |
| AMFR-780-500  | 7/8"   | 1/2"   | 2 3/8"  | 25        |
| AMFR-780-1500 | 7/8"   | 1 1/2" | 2 3/8"  | 17        |



Shown here with temporary cap

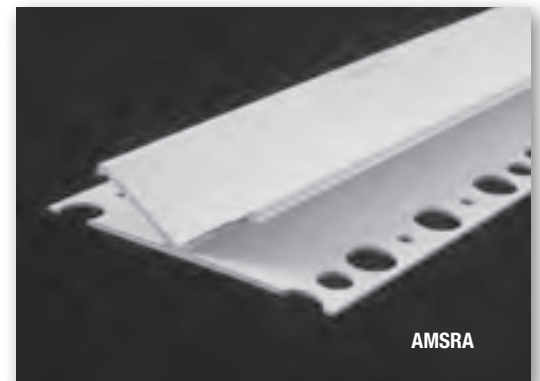


NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

These products were introduced to satisfy the demand for innovative and creative stucco accessories. When used with angled casing beads of the same design, the entire look of the stucco assembly is enhanced. Reveals are not to be considered or used as control joints. 10' standard length.

**Angled Stucco Reveal** creates a unique architectural break in the surface area of a stucco wall. This profile has an improved mechanism for stucco embedment, allowing a better bond between the stucco and the joint to help reduce separation at this location. To function properly, the stucco should be forced under the lip of the bead. (Patent# D456,528S)

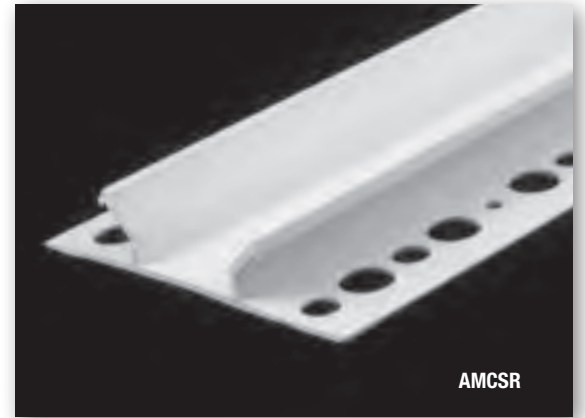
| Product No. | Ground | Box Count |
|-------------|--------|-----------|
| AMSRA-750   | 3/4"   | 25        |



# STUCCO REVEALS

**Chamfered Reveal** is used to provide an architecturally pleasing break in the surface area of a stucco wall. Chamfered reveals are an improvement over standard stucco reveals in that they offer a new, more appealing look to the design and an improved mechanism for stucco embedment. This will improve the bond between the stucco and the joint to help reduce separation at these location. to function properly, the stucco should be forced under the lip of the bead. (Patent# D456,528S)

| Product No.    | Ground A | Reveal B | Width C | Box Count |
|----------------|----------|----------|---------|-----------|
| AMCSR-580-1000 | 5/8"     | 1"       | 2"      | 25        |
| AMCSR-580-1500 | 5/8"     | 1 1/2"   | 2 1/2"  | 25        |
| AMCSR-780-1000 | 7/8"     | 1"       | 2"      | 20        |



**Drip Screed Reveal** provides a consistent reveal and ground for soffit applications. 10' standard length.

| Product No.    | Ground A | Reveal B | Box Count |
|----------------|----------|----------|-----------|
| AMDSR-500-500  | 1/2"     | 1/2"     | 10        |
| AMDSR-500-750  | 1/2"     | 3/4"     | 10        |
| AMDSR-500-1000 | 1/2"     | 1"       | 10        |
| AMDSR-500-1500 | 1/2"     | 1 1/2"   | 9         |
| AMDSR-500-2000 | 1/2"     | 2"       | 9         |
| AMDSR-580-500  | 5/8"     | 1/2"     | 10        |
| AMDSR-580-750  | 5/8"     | 3/4"     | 10        |
| AMDSR-580-1000 | 5/8"     | 1"       | 10        |
| AMDSR-580-1500 | 5/8"     | 1 1/2"   | 9         |
| AMDSR-580-2000 | 5/8"     | 2"       | 9         |
| AMDSR-750-500  | 3/4"     | 1/2"     | 9         |
| AMDSR-750-750  | 3/4"     | 3/4"     | 10        |
| AMDSR-750-1000 | 3/4"     | 1"       | 10        |
| AMDSR-750-1500 | 3/4"     | 1 1/2"   | 9         |
| AMDSR-750-2000 | 3/4"     | 2"       | 9         |
| AMDSR-780-1500 | 7/8"     | 1 1/2"   | 9         |



**Window and Door Drip Edge** is used to provide added protection for system edges at the top of windows and doors. This product has a drip edge which helps direct water away from the building. Also ideal for thin veneer stone applications. 10' standard length.

| Product No.   | Attachment Flange "A" | Board Thickness | Finish Thickness | Box Count |
|---------------|-----------------------|-----------------|------------------|-----------|
| AMWDE-75-16   | 2"                    | 3/4"            | 1/16"            | 100       |
| AMWDE-100-16  | 2"                    | 1"              | 1/16"            | 100       |
| AMWDE-100-25* | 2"                    | 1"              | 1/4"             | 70        |
| AMWDE-150-16  | 2"                    | 1 1/2"          | 1/16"            | 80        |
| AMWDE-150-25  | 2"                    | 1 1/2"          | 1/4"             | 60        |
| AMWDE-200-16  | 2"                    | 2"              | 1/16"            | 75        |
| AMFDE-200-25* | 3 1/2"                | 2"              | 1/4"             | 50        |



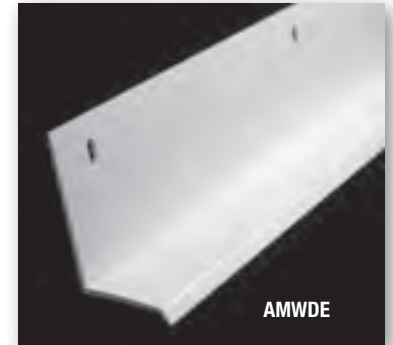
TAN



BROWN

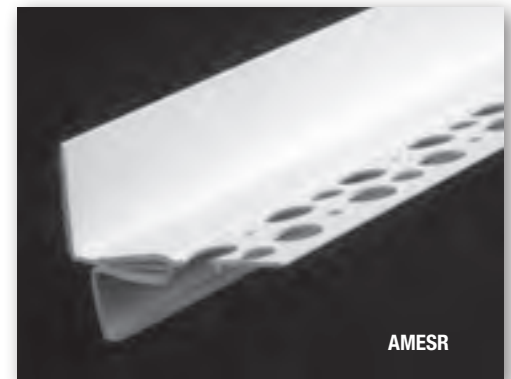
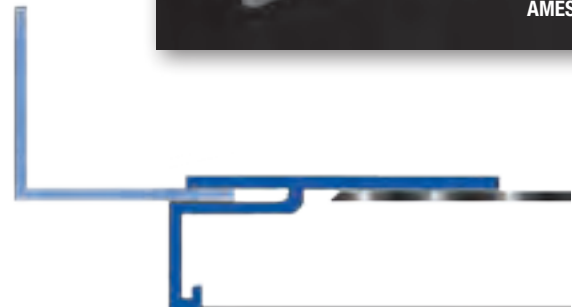


GRAY



**2-Piece Shadow Reveal** form reveals from 1/2" to 1-1/4" while providing for expansion and contraction at the juncture of the wall and ceiling. This accessory is designed to relieve stress caused by normal stucco shrinkage and thermal movement. 10' standard length.

| Product No.   | Reveal                  | Vertical Leg A | Ground B | Box Count |
|---------------|-------------------------|----------------|----------|-----------|
| AMESR-500-750 | Adjustable 1/2" to 3/4" | 1"             | 1/2"     | 20        |
| AMESR-580-750 | Adjustable 1/2" to 3/4" | 1"             | 5/8"     | 20        |
| AMESR-750-750 | Adjustable 1/2" to 3/4" | 1"             | 3/4"     | 20        |
| AMESR-780-750 | Adjustable 1/2" to 3/4" | 1"             | 7/8"     | 20        |



#### NOTES:

These vinyl items may not all be in stock and require additional lead time. Please contact AMICO to determine availability.

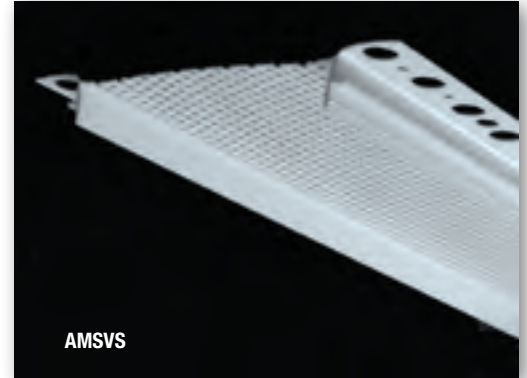
All joints should be embedded in sealant and sealed after installation if necessary.

**Items are assembled after order is placed and require additional lead time.**

# STUCCO SOFFIT VENTS

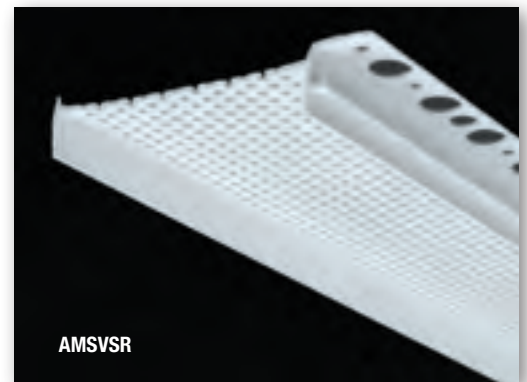
**Vinyl Continuous Stucco Soffit Vent (1-Piece)** is a continuous one-piece vent for stucco applications in soffit areas, used to allow for attic ventilation. Beads located at the edges of this product act as casing beads, providing a screed surface for stucco application. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.

| Product No.   | Overall Width | Vent Width A | Vent Open Area (per lineal ft.) | Percent Open Area (Actual) | Ground B | Box Count |
|---------------|---------------|--------------|---------------------------------|----------------------------|----------|-----------|
| AMSVS-200-500 | 3 3/4"        | 2"           | 6.6 square in.                  | 27.6                       | 1/2"     | 15        |
| AMSVS-200-580 | 3 3/4"        | 2"           | 6.6 square in.                  | 27.6                       | 5/8"     | 15        |
| AMSVS-200-750 | 3 3/4"        | 2"           | 6.6 square in.                  | 27.6                       | 3/4"     | 15        |
| AMSVS-200-780 | 3 3/4"        | 2"           | 6.6 square in.                  | 27.6                       | 7/8"     | 13        |
| AMSVS-300-500 | 4 3/4"        | 3"           | 9.6 square in.                  | 26.6                       | 1/2"     | 15        |
| AMSVS-300-580 | 4 3/4"        | 3"           | 9.6 square in.                  | 26.6                       | 5/8"     | 15        |
| AMSVS-300-750 | 4 3/4"        | 3"           | 9.6 square in.                  | 26.6                       | 3/4"     | 15        |
| AMSVS-300-780 | 4 3/4"        | 3"           | 9.6 square in.                  | 26.6                       | 7/8"     | 13        |
| AMSVS-400-500 | 5 3/4"        | 4"           | 14.0 square in.                 | 29.1                       | 1/2"     | 15        |
| AMSVS-400-580 | 5 3/4"        | 4"           | 14.0 square in.                 | 29.1                       | 5/8"     | 15        |
| AMSVS-400-750 | 5 3/4"        | 4"           | 14.0 square in.                 | 29.1                       | 3/4"     | 15        |
| AMSVS-400-780 | 5 3/4"        | 4"           | 14.0 square in.                 | 29.1                       | 7/8"     | 13        |

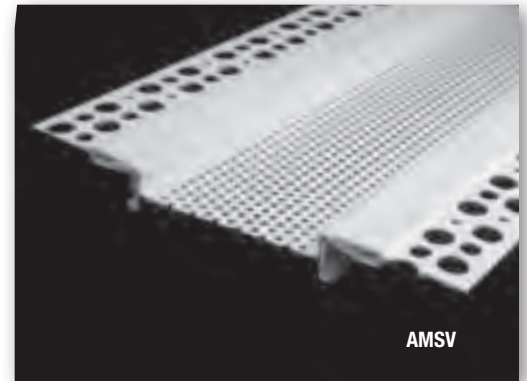


**Vinyl Continuous Stucco Shadow Vent (1-Piece)** allows installation of a vent against the fascia surface to prevent difficulty of centering the vent in the soffit. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.

| Product No.    | Overall Width | Vent Width A | Vent Open Area (per lineal ft.) | Percent Open Area (Actual) | Ground B | Box Count |
|----------------|---------------|--------------|---------------------------------|----------------------------|----------|-----------|
| AMSVSR-200-500 | 3"            | 2"           | 6.6 square in.                  | 27.6                       | 1/2"     | 15        |
| AMSVSR-200-580 | 3"            | 2"           | 6.6 square in.                  | 27.6                       | 5/8"     | 15        |
| AMSVSR-200-750 | 3"            | 2"           | 6.6 square in.                  | 27.6                       | 3/4"     | 15        |
| AMSVSR-200-780 | 3"            | 2"           | 6.6 square in.                  | 27.6                       | 7/8"     | 13        |
| AMSVSR-300-500 | 4"            | 3"           | 9.6 square in.                  | 26.6                       | 1/2"     | 15        |
| AMSVSR-300-580 | 4"            | 3"           | 9.6 square in.                  | 26.6                       | 5/8"     | 15        |
| AMSVSR-300-750 | 4"            | 3"           | 9.6 square in.                  | 26.6                       | 3/4"     | 15        |
| AMSVSR-300-780 | 4"            | 3"           | 9.6 square in.                  | 26.6                       | 7/8"     | 13        |
| AMSVSR-400-500 | 5"            | 4"           | 14.0 square in.                 | 29.1                       | 1/2"     | 15        |
| AMSVSR-400-580 | 5"            | 4"           | 14.0 square in.                 | 29.1                       | 5/8"     | 15        |
| AMSVSR-400-750 | 5"            | 4"           | 14.0 square in.                 | 29.1                       | 3/4"     | 15        |
| AMSVSR-400-780 | 5"            | 4"           | 14.0 square in.                 | 29.1                       | 7/8"     | 13        |



**Vinyl Stucco Soffit Vent (3-Piece)** is a continuous three-piece vent for stucco applications in soffit areas, used to allow for attic ventilation. The three-piece vent also allows for expansion and contraction in these areas. The two outside casing type components provide grounds that match the thickness of the stucco and can be used as screeds. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.



| Product No.  | Overall Width | Vent Width A | Vent Open Area (per lineal ft.) | Percent Open Area (Actual) | Ground B | Box Count |
|--------------|---------------|--------------|---------------------------------|----------------------------|----------|-----------|
| AMSV-500-200 | 6 1/8"        | 2"           | 6.6 square in.                  | 27.6                       | 1/2"     | 13        |
| AMSV-580-200 | 6 1/8"        | 2"           | 6.6 square in.                  | 27.6                       | 5/8"     | 13        |
| AMSV-750-200 | 6 1/8"        | 2"           | 6.6 square in.                  | 27.6                       | 3/4"     | 11        |
| AMSV-780-200 | 6 1/8"        | 2"           | 6.6 square in.                  | 27.6                       | 7/8"     | 10        |
| AMSV-500-300 | 7 1/8"        | 3"           | 9.6 square in.                  | 26.6                       | 1/2"     | 13        |
| AMSV-580-300 | 7 1/8"        | 3"           | 9.6 square in.                  | 26.6                       | 5/8"     | 13        |
| AMSV-750-300 | 7 1/8"        | 3"           | 9.6 square in.                  | 26.6                       | 3/4"     | 11        |
| AMSV-780-300 | 7 1/8"        | 3"           | 9.6 square in.                  | 26.6                       | 7/8"     | 10        |
| AMSV-500-400 | 8 1/8"        | 4"           | 14.0 square in.                 | 29.1                       | 1/2"     | 13        |
| AMSV-580-400 | 8 1/8"        | 4"           | 14.0 square in.                 | 29.1                       | 5/8"     | 13        |
| AMSV-750-400 | 8 1/8"        | 4"           | 14.0 square in.                 | 29.1                       | 3/4"     | 11        |
| AMSV-780-400 | 8 1/8"        | 4"           | 14.0 square in.                 | 29.1                       | 7/8"     | 10        |

**NOTES:**

All joints should be embedded in sealant and sealed after installation if necessary.

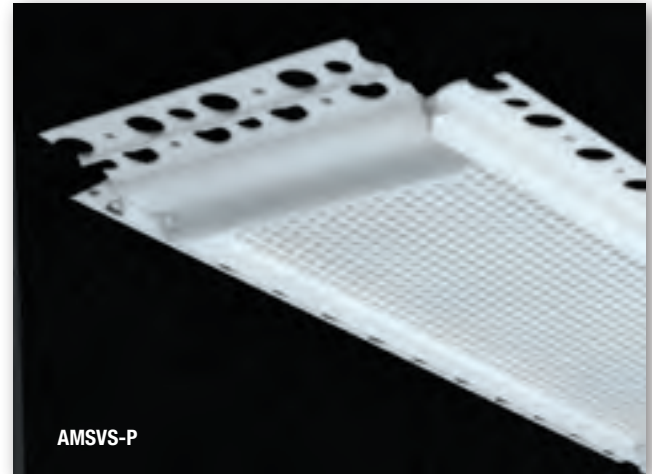
**Items are assembled after order is placed and require additional lead time.**

# SOFFIT VENT PANELS

**Vinyl Soffit Vent Panels** provide ventilation in the soffit to prevent condensation while providing casing beads for surrounding stucco applications. Specify quantity.

| Product No.     | Ground | Width B | Surface Area (sq. in.) |
|-----------------|--------|---------|------------------------|
| AMSVS-P-200-500 | 1/2"   | 2"      | 48"                    |
| AMSVS-P-200-580 | 5/8"   | 2"      | 48"                    |
| AMSVS-P-200-750 | 3/4"   | 2"      | 48"                    |
| AMSVS-P-200-780 | 7/8"   | 2"      | 48"                    |
| AMSVS-P-300-500 | 1/2"   | 3"      | 72"                    |
| AMSVS-P-300-580 | 5/8"   | 3"      | 72"                    |
| AMSVS-P-300-750 | 3/4"   | 3"      | 72"                    |
| AMSVS-P-300-780 | 7/8"   | 3"      | 72"                    |
| AMSVS-P-400-500 | 1/2"   | 4"      | 96"                    |
| AMSVS-P-400-580 | 5/8"   | 4"      | 96"                    |
| AMSVS-P-400-750 | 3/4"   | 4"      | 96"                    |
| AMSVS-P-400-780 | 7/8"   | 4"      | 96"                    |

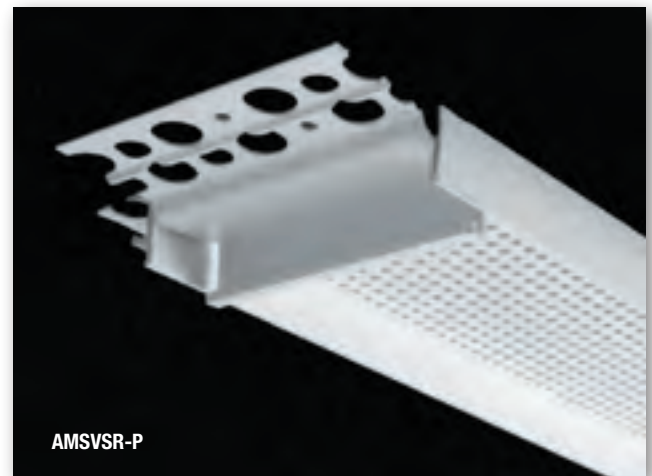
## 24" Soffit Vent Panels



**Vinyl Shadow Vent Panels** are designed for stucco applications that require an architectural reveal and venting at the soffit. Specify quantity.

| Product No.      | Ground | Width B | Surface Area (sq. in.) |
|------------------|--------|---------|------------------------|
| AMSVSR-P-200-500 | 1/2"   | 2"      | 48"                    |
| AMSVSR-P-200-580 | 5/8"   | 2"      | 48"                    |
| AMSVSR-P-200-750 | 3/4"   | 2"      | 48"                    |
| AMSVSR-P-200-780 | 7/8"   | 2"      | 48"                    |
| AMSVSR-P-300-500 | 1/2"   | 3"      | 72"                    |
| AMSVSR-P-300-580 | 5/8"   | 3"      | 72"                    |
| AMSVSR-P-300-750 | 3/4"   | 3"      | 72"                    |
| AMSVSR-P-300-780 | 7/8"   | 3"      | 72"                    |
| AMSVSR-P-400-500 | 1/2"   | 4"      | 96"                    |
| AMSVSR-P-400-580 | 5/8"   | 4"      | 96"                    |
| AMSVSR-P-400-750 | 3/4"   | 4"      | 96"                    |
| AMSVSR-P-400-780 | 7/8"   | 4"      | 96"                    |

## 24" Shadow Vent Panels

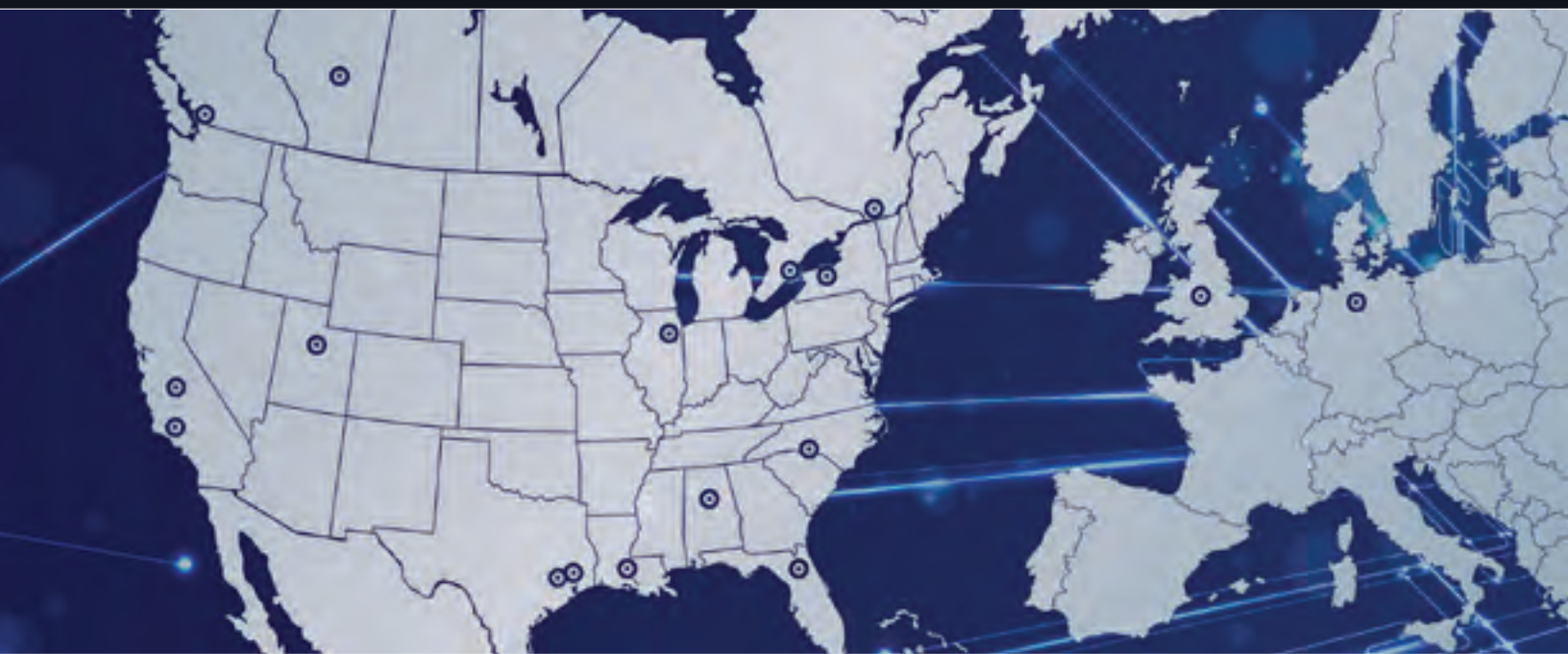


### NOTES:

All joints should be embedded in sealant and sealed after installation if necessary.

Items are assembled after order is placed and require additional lead time.





#### AMICO locations

##### UNITED STATES

**Birmingham, AL**  
800-366-2642

**Bourbonnais, IL**  
800-238-0322

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**Fontana, CA**  
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